

## Functional Safety Engineer (TÜV Rheinland) for SIS Training 2023



KFB Control together with world wide renowned Functional Safety Expert, Tino Vande Capelle are pleased to organize Functional Safety Engineer (TÜV Rheinland) Training for SIS in October 2023, in Bratislava, Slovakia.

## **COURSE OBJECTIVES**

The main objective is to provide all engineers involved in safety instrumented systems with elementary and necessary knowledge about functional safety, based on the leading international functional safety standards IEC 61508 and IEC 61511. A second objective is to give anybody attending the course the opportunity to have his or her functional safety competency confirmed by the TÜV Rheinland upon successfully passing the exam.

## **ORGANISATORS**





## Improve your Functional Safety competency

## WHY SHOULD YOU ATTEND

IEC61511 ed2.0 released in February 2016, clearly indicates as a 'Normative' requirement:

- That anybody involved in safety lifecycle activities shall be competent to carry out the activities for which they are accountable.
- That a procedure shall be in place to manage competence of all those involved in the SIS life cycle.
- That a periodic assessments shall be carried out to document the competence of individuals against the activities they are performing and on change of an individual within a role.

Take advantage of this course, examination and certification to prove your clients, peers and management, your competency in the field of Functional Safety.

Success in the final examination certifies your functional safety knowledge on your personal name, adding a great value to your professional career and image.



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## **PREREQUISITES**

In accordance with the FS Engineer (TÜV Rheinland) Program:

- Minimum 3 years experience in the field of functional safety.
- University degree (Master's or Bachelor's degree in Engineering) or equivalent engineer level responsibilities status certified by employer.

## **COURSE INFORMATION**

- Course date: 24 27 October 2023
- Course exam date: One day after the course (28th October)
- Course language: English
- Duration: 3 days + 4 hours exam
- Participants: Maximum 20
- Timing: The starting times are flexible, but would recommend as table to the right:

## **COURSE PRICE**

## Request a quote

The price includes:

- Course material, GM International SIL manual and SIL informative poster.
- Registration fees and certificate of attendance
- Upon successful completion of the exam a FS Engineer (TÜV Rheinland) certificate and a listing on the TÜV Rheinland website
- Refreshments and lunch for 4 days.
   The training course contains both theoretical instructions and practical exercises.

DAY	TIME	PROGRAM
24-26 October	8.30 - 10.30 10.30 - 10.45 10.45 - 12.45 12.45 - 13.30 13.30 - 15-30 15.30 - 15.45 15.45 - 17.00	Morning Session - first part 15 minutes Break Morning Session - second part Max. 45 minutes Lunch Time Afternoon Session - first part 15 minutes Break Afternoon Session - second part
27 October	8.30 - 12.30	Exam Day

## **CONTACTS AND REGISTRATION**

The registration form is at: fseng.kfb.sk

Registration is valid only upon receipt of registration form and payment.

For more detailed information or any other question please contact:

E-mail: luboslav.palkoci@kfb.sk

## **EXAM - RULES AND REGULATIONS**

The applicant has to attend the 3 consecutive days training course given by TinoVC.

The Eligibility Requirements forms must be completed, signed and supported with the necessary documents (University degree or statement letter from employer).

The maximum duration of the exam is 4 hours.

## There are 85 questions:

- 60 Multiple Choice questions to be answered by selecting A-B-C or D. Only 1 will be the most complete and correct answer. Every good answer will be 1 point. (There are no negative points for wrong answers).
- 25 Open Questions to be answered in a written form. Every single question can score anything between 0 and 1 (There are no negative points for wrong answers).

The passing criteria is 75%, so you need minimum 63.75 points in able to pass the exam.

All exams are monitored by TÜV Rheinland, which will issue the successful participants their personal certificate.

## What you will need:

- A pen or pencil / eraser both are acceptable.
- A bilingual English-..... dictionary is allowed, but not a must.
- You do not need a calculator to complete this exam.

## What is absolutely forbidden:

- Mobile telephone.
- Photo/video camera or 'any' recording enabled devices.
- · Course manual, notes or summaries.

## Re-Exam:

The retake needs to take place within max 1 calendar year from the first exam date without re-following the complete training again. You are free to choose a location in one of the upcoming TinoVC trainings currently released on both the TinoVC website (www.tinovc.com) & TÜV Rheinland website (www.tuvasi.com).

You will need to register at least 4 weeks before the event is due in able to comply with the administration regulations, and pay for TUV certification fee.

After 1 calendar year from the first exam, a complete course (and fee) will be obliged again.

## **COURSE TRAINER**

## **Tino Vande Capelle (www.tinovc.com):**

Tino is providing 'INDEPENDENT' Functional Safety (FS) Consultancy as freelance & self-employed.

Capitalizing on his 30+ years of process safety sector experience, offers a unique and practical approach of the IEC 61508 & 61511 FS standards in the industry.

In August 2005, Tino has become a FS Expert (TÜV Rheinland) & Trainer for Safety Instrumented Systems (SIS) with the International Process Industry leading TÜV Rheinland FS Program from the TÜV Rheinland Group.

His FS Expert (TÜV Rheinland) ID is 109/05 and can be found on the TÜV Rheinland website (www.tuvasi.com).





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### **FS TRAINING PROGRAM**

## **Introduction to Functional Safety**

- Modern history of disasters
- What is safety?
- Legal status IEC61511
- Overview of legal requirements
- Layers of protection
- Safety Instrumented System
- Safety Integrity Level
- Problems with safety systems
- Safety system failures
- What is Functional Safety?
- Functional Safety Standards

## **Management of Functional Safety**

- Lifecycle concept 61508/61511
- Functional Safety Management
- Competency
- Risk evaluation and management
- Safety Planning
- Implementation and monitoring
- Functional Safety Assessment
- Functional Safety Audit
- SIS configuration management

## **Planning the Safety System**

- Safety lifecycle structure/planning
- FS management system
- Verification & Validation plan
- Safety Requirement Specification

## **Verification & Application Program**

- Verification planning
- Verification testing
- Application program verification

## **Process Hazard & Risk Assessment**

- Hazard & Risk definition
- Tolerable risk and ALARP
- Risk management
- Hazard Identification Techniques, FMEA, FTA, HAZOP
- Hazard Analysis Techniques, ETA, dispersion modeling, bowtie
- Hazard Analysis Techniques ETA
- Risk Reduction Techniques, risk matrix, risk graph,

 Security Risk Assessment, digital mapping, Security Levels, Security Assurance Levels, Foundational Requirements

## **Allocation Safety Function to layers**

- Layer Of Protection Analysis LOPA
- Typical IPL characteristics
- LOPA working example
- LOPA pros and cons
- LOPA CCPS books references
- SIF operating modes and Safety Integrity Requirements

## **Safety Requirement Specifications**

- SRS general requirements
- SIF description requirements
- MTTR-MRT, etc
- Application Program SRS

## SIS Design and Engineering, AP development

- General requirements H/W
- Safety Manual as per IEC61508
- Hardware concepts
- IEC61511 SIF mode of operation
- Safety vs Process HFT
- Diagnostics vs Proof test
- IEC61508 Safe Failure Fraction
- Architectural constraints Route
   2H Route 1H
- Selection of devices/field devices
- Maintenance and testing requirements
- Quantification of Random Failures
- Three barriers to clear to claim SIL
- General requirements AP
- Application Program (AP) design
- V-model lifecycle documentationAP implementation
- AP verification and testing
- AP methodology and tools

## Installation, Commissioning and Validation

• Installation plan and documentation

- Activities, procedures and techniques
- Validation FAT SAT

## **Operation and Maintenance**

- Planning operation/maintenance
- Procedures operation/maintenance
- Bypass MOS
- Proof test procedure for every SIF
- Training for operators/maintenance personnel

### Modification

- Modification objectives
- · Input needed
- Change vs Modification
- Before you start modification
- During modification
- After modification
- FSA before you begin

## Decommissioning

- Procedures, analysis and authorisation
- SIF requirements

## Wrap up

- Summary
- Exam preparation

## Student exercises

- With the student exercises, the participants will have the opportunity to put the learned theory into practice
- Failure classification
- Hazard and risk analysis (FMEA, FTA & HAZOP)
- Selecting the appropriate SIL
- Safety versus HFT
- Design a Safety Integrity Function
- Define device level safety functions
- Selection and comparing devices
- Accident documentary (video)
- Questions & Answers